

Work Order ID 56256

Wednesday, February 17, 2010 11:04:24 AM



Page 1

Item ID: D205-665-015

Accept



Setup Start



Revision ID:

Item Name: Cable Guard

Stop



Start Date: 2/18/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 3/4/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D205-665	Rev D
----------	-------

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPPD205-665-015
CHG 002

S 10/03/31

HJ for CL 10/03/31

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10-3-30

42 SP

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

S 10/03/31

TP

W/O:		WORK ORDER CHANGES					
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Operation
Description

Packaging

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10-4-1 (10) 56

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-665-015
Location: 31
PPP Rev: C

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

10/20-41-5
(4)

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Parent Item: D205-665-015



Parent Item Name: Cable Guard

Start Date: 2/18/2010

Required Date: 3/4/2010

Comments: IPP Rev:D Removed Manufacturing 06-06-19 JLM

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2916-1
Cable Guard, 212 Skidtube

Manufactured

No

110

Each

0.0000

4.0000



B36257 10-3-305

Manufactured

No

110

Each

1.0000

4.0000



B36258 10-3-305

Manufactured

No

Warehouse

Location

Main Warehouse

ST

39592

Loc Qty

1

1

Loc Code



5.0000

4.0000



10-3-30 8

Manufactured

No

Warehouse

Location

Premier

Mezz

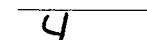
40154

Loc Qty

5

5

Loc Code



13.0000

4.0000



10-3-30 4

Manufactured

No

Warehouse

Location

Main Warehouse

ST

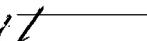
39594

Loc Qty

13

13

Loc Code



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D2915 Bushing		Manufactured	No			110	Each	29.0000	16.0000		10-3-30	sf

Warehouse

Location

Main Warehouse

ST030 29

39590 29

Manufactured	No	110	Each	50.0000	8.0000	

Warehouse

Location

Main Warehouse

ST017 50

52745 50

Manufactured	No	110	Each	513.0000	32.0000	

Warehouse

Location

Main Warehouse

ST018 513

47246 4

53778 290

55003 219

10-3-30

sf

44

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-47A		Purchased		No		110	Each	109.0000	16.0000		10-3-30	sf



Bolt

Warehouse

Location

Main Warehouse

ST	109
105978	100
15072	9

16

Purchased No 110 Each 19.0000 16.0000



M114056 10-3-30 sf



bolt

Warehouse

Location

Main Warehouse

ST	19
13791	8
15072	11

10

W/O:		WORK ORDER CHANGES					
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MS21042L4	26	Purchased	No			110	Each	2,292.000	32.0000		10-3-30	sf



Nut

Warehouse

Location

Main Warehouse

ST	2292	
102552	6	
104248	6	
110507	184	
111827	1102	
113422	994	3
15924	0	01



10-3-30

MS1149D0463J 12 Purchased No 110 Each 4,770.000 8.0000



10-3-30

sf

40



Washer

Warehouse

Location

Main Warehouse

ST	4770	
110914	16	
113288	61	
113524	90	
113691	2	
113706	4601	8

10-3-30

8

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REFERENCE ONLY

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				D205-665-011	CABLE GUARD INSTALLATION
	X			D205-665-013	CABLE GUARD INSTALLATION
		X		D205-665-015	CABLE GUARD INSTALLATION
			X	D205-665-017	CABLE GUARD INSTALLATION
1				D2886-1	GUARD
1				D2886-3	GUARD
		1		D3990-1	GUARD
	1			D2916-1	GUARD
	1			D2916-31	GUARD
	1			D2916-5	GUARD
	1			D2916-7	GUARD
	4			D2915	BUSHING
1	2	1	1	D2529	WASHER
6	6	8	2	D2570	BUSHING
4	3	4	2	AN4-47A	BOLT
	4			AN4-55A	BOLT
4	3	8	2	MS21042L4 (OR-4)	NUT
1		2	1	NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE

Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kg
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kg
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kg
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kg

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	09.11.12
CERT. NO.:	SH96-88
ISSUE NO.:	3

DESIGN		DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D205-665
MFG. APPR.		
APPROVED		REV. D SHEET 2 OF 6
DE APPR.		
DATE	09.11.12	TITLE SCALE CABLE GUARD INSTALLATION NTS
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